

650 MECHANICAL PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	3450290	Angle Bracket	55	6160240	Nylon Spacer
2a	0169510	Condenser Fan Shroud (See SN Breaks)	56	6200720	Screw, #8-18 x 1/2 PH Truss HD
2b	0261200	Condenser Fan Shroud (See SN Breaks)	57	4160782	Control Panel Assy (See SN Breaks)
3	6200010	Screw, #10-12 x 3/4" Pan HD		4161342	Control Panel Assy (See SN Breaks)
4	3420670	Screw Spacer	58	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
5	6200450	Screw, #8 x 1" Type AR Flat	59	4202800	Control Board Pkg-Dual (See SN Breaks)
6	6150410	Nut, 1/4-20		4203520	Control Board Pkg (See SN Breaks)
7	3150320	Fan Blade, Cond, 5 prop, 7"	60	3412790	Control Board Encl. (See SN Breaks)
8	3210340	Neoprene Silencer, 7/8"		3413940	Control Board Encl. (See SN Breaks)
9	4200740	Motor Pkg, Cond Fan (blade not incl.)	61	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
10a	6150330	Well Nut, .75D x .804", #10-32	62	3014350	Thermistor
10b	3220360	Grommet, Mtg Brkt	63	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
11a	3150650	Condenser Fan Bracket (See SN Breaks)	64	4190150	Drain Trough Assy (See SN Breaks)
11b	0261150	Brkt, Cond Mounting (3) (See SN Breaks)		0260540	Drain Trough Assy (See SN Breaks)
12	6240350	Fender Washer, .25x1.25x.06	65	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
13	6201280	Machine Screw, #10-32 x 1-1/4"	66	1601400	Drain Tube, Wire - 1/2" x 72"
14	6200490	Screw, #8-32 x 3/8" Slotted Hex T25	67	6120050	Tube Clamp, Plastic, 5/8"
15	6110070	Bolt, 1/4-20x3/4 Spinlock Zinc	68	6200010	Screw, #10-12 x 3/4" Pan HD
16	4151831	Upper Cabinet Hinge - RH	69	6120210	U-Clamp, 5/8"
	4151833	Hinge Assy, Upr Cab-RH, B	70	6200010	Screw, #10-12 x 3/4" Pan HD
	4151832	Upper Cabinet Hinge - LH	71	4200160	Freezer Fan Motor Pkg. (Blade not Incl.)
	4151834	Hinge Assy, Upr Cab-LH, B	72	0232280	Fan Bracket, Fre
17	3421800	Door Stop Cam	73	6110270	Bolt, #10-32 x 1/4" RD HD
	3421801	Cam, Door Stop, B	74	3150640	Fan Blade, Evaporator
18	3421790	Bearing, Top Door Hinge	75	0233570	Fan Shroud, Fre Evap (See SN Breaks)
19	4151841	Hinge, Door Top - RH		4281510	Shroud Assy, Fre Evap (See SN Breaks)
	4151843	Hinge Assy, Door-Top RH, B	76	3220250	Grommet, 3/16" x 7/16" x 9/32"
	4151842	Hinge, Door Top - LH	77	3520120	Brass Insert, Fan Bracket
	4151844	Hinge Assy, Door-Top LH, B	78	6200670	Screw, #6-18 x 3/4" Teks
20	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	79	0232840	Evaporator Cover, Fre (See SN Breaks)
21	6200390	Screw, #6 x 3/8" T25 Flat Head PH		0234290	Evaporator Cover, Fre (See SN Breaks)
22	0182381	Door Hinge, Bottom; RH		0232860	Fre Evap. Cvr Lft Side (See SN Breaks)
	0182383	Hinge, Bottom Door-RH, B		0234300	Fre Evap. Cvr Lft Side (See SN Breaks)
	0182382	Door Hinge, Bottom; LH	80	6200120	Screw, #10-12 x 1/2" Truss HD
	0182384	Hinge, Bottom Door-LH, B	81	3030040	Light Bulb, Long/Narrow; 40 watt
23	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	82	3050020	Light Sckt, 3/4 Double (See SN Breaks)
24	6200390	Screw, #6 x 3/8" T25 Flat Head PH		3050220	Sckt, Light Base Sngl (See SN Breaks)
25	3420690	Bottom Door Hinge Cam	83	4151860	Fre Air Duct Assy (See SN Breaks)
	3420691	Cam, Top Door Closer, B		0234310	Fre Air Duct Assy (See SN Breaks)
26	3420681	Bottom Cabinet Hinge Cam, RH	84	6200120	Screw, #10-12 x 1/2" Truss HD
	3420683	Cam, Bottom Door Closer-RH, B	85	2600297	Tube, Copper L-Shaped
	3420682	Bottom Cabinet Hinge Cam, LH	86	3520380	Compression Nut
	3420684	Cam, Bottom Door Closer-LH, B	87	3520370	Compression Sleeve
27	6110270	Bolt, #10-32 x 1/4" RD HD	88	4202790	Water Valve
	6110271	Bolt, #10-32x1/4 RD HD, B	89	3520050	Brass Insert, Solenoid
28	4151641	Cabinet Hinge, Bot- RH (See SN Breaks)	90	3520030	Icemaker Nylon Nut, 1/4"
	4152011	Cabinet Hinge, Bot - RH(See SN Breaks)	91	2600617	Plastic Water Line
	4152013	Hinge Assy, Lower-RH, B	92	0168160	Solenoid Water Valve Bracket
	4151642	Cabinet Hinge, Bot - LH (See SN Breaks)	93	6200780	Screw, #10-24 x 1/2" PH Hex Washer
	4152012	Cabinet Hinge, Bot - LH(See SN Breaks)	94	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
	4152014	Hinge Assy, Lower-LH, B	95	1607700	Water Inlet Tube
29	6110010	Bolt, #10-24 x 1/2" Flat Head UC	96	6220470	Fill Tube Clamp
30	4110353	Base Assy (w/rollers)	97	3013820	Fill Tube Heater
31	4110331	Base Rear Roller Assy	98	6120450	Locking Cable Tie 9.7" BLK
32	6200010	Screw, #10-12 x 3/4" Pan HD	99	2605410	Water Inlet Tube Extension
33	3550560	Straight Pin, Base Assy, .312" x 2.88"		6220470	Fill Tube Clamp
34	3450620	Canoe Clip	100	4200522	Icemaker Assembly
35	3421240	Cabinet Roller (Single)	101	6200120	Screw, #10-12 x 1/2" Truss HD
36	3570050	Leveling Leg, #18-3/8 x 1"	102	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
37	6110580	Adjusting Screw	103	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
38	4200170	Refrig. Fan Motor Pkg. (Blade not Incl.)	104	0233820	Switch Housing, Freezer
39	0211620	Refrigerator Fan Bracket	105	3060140	SPST Light Switch
40	3220250	Grommet, 3/16" x 7/16" x 9/32"	106	3060130	SPST Fan/Icemaker Switch
41	3520410	Brass Insert, Fan	107	3082060	Defrost Terminator
42	6110270	Bolt, #10-32 x 1/4" RD HD	108	1801100	Heater Clip
43	3150640	Fan blade, Ref/Fre Evap.	109	6120340	Aluminum Strap
44	6180010	Pop Rivet, 1/8"	110	4321760	Defrost Heater Assy (See SN Breaks)
45	3082140	Light Terminator		4324640	Defrost Heater Assy (See SN Breaks)
46	6110270	Bolt, #10-32 x 1/4" RD HD	111	3541017	Top Cabinet Hinge Cover, RH
47	6220540	Screw Grommet / Stand-off		3541018	Top Cabinet Hinge Cover, LH
48	6201010	Screw, #8-15 x 2" Pan Head	112	6200140	Screw, #8-15 x 3/8" Truss HD
49	4161330	Refrig. Fan Shroud Assy	113	0168680	Shim - Hinge
50	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	114	3140400	Icemaker Rudder Arm
51	3050180	Light Socket, Double (See SN Breaks)	115	4321820	Power Cord
	3050250	Sckt, Light M Base Dbl (See SN Breaks)	116	3550770	90° Stop Pin
52	3030030	Light Bulb, 40 Watt	117	3520250	Water Inlet Fitting Assy
53	3060130	SPST Fan/Icemaker Switch (White)	118	NA	
	3060131	Switch, Rocker N.O. Black	119	6220220	Scrw Grmt, 1/32X3/8 SQ(See SN Breaks)
54	3060140	SPST Light Switch (White)			
	3060141	Switch, Rocker N.C. Black			