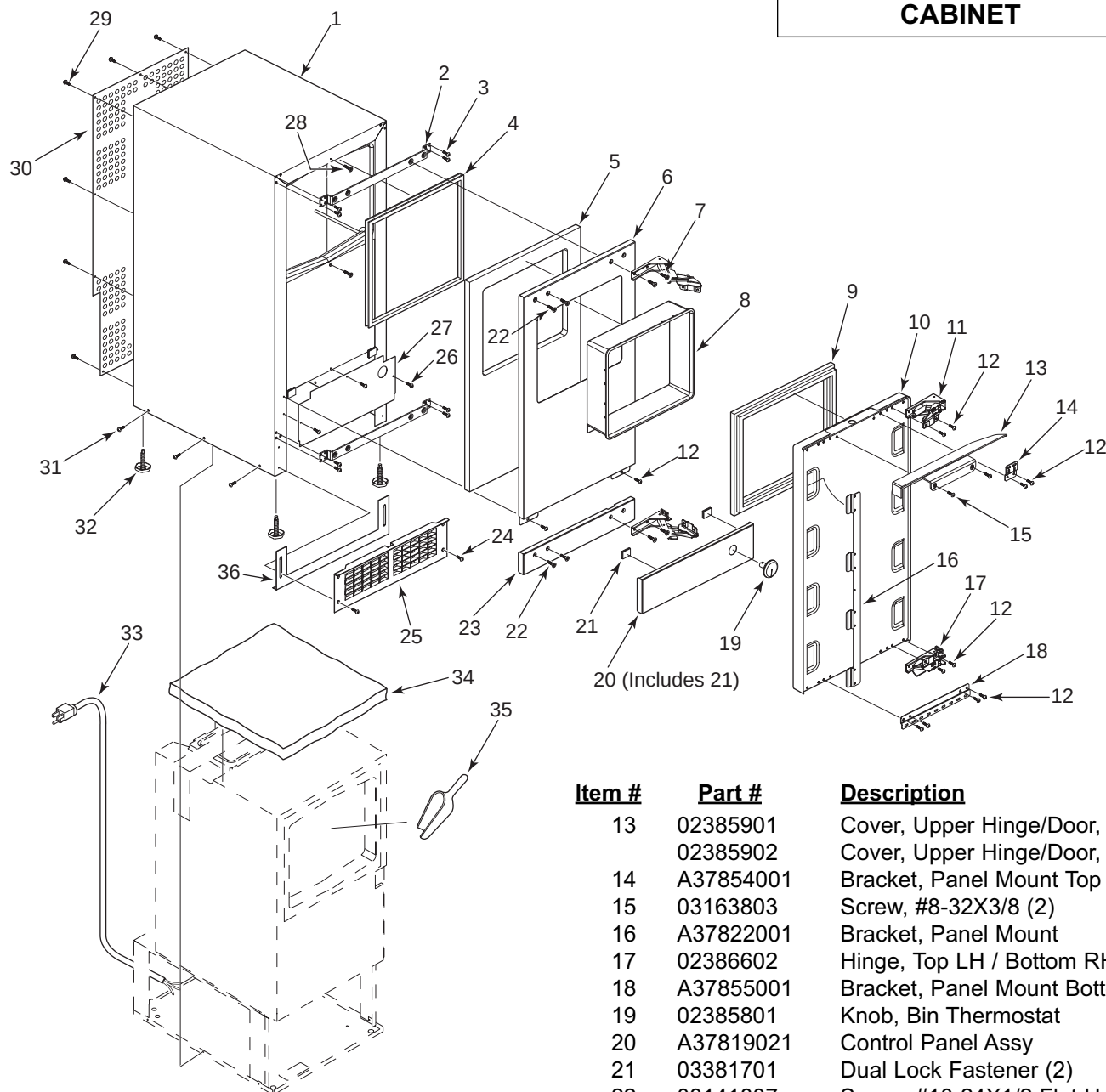


315 Parts Manual

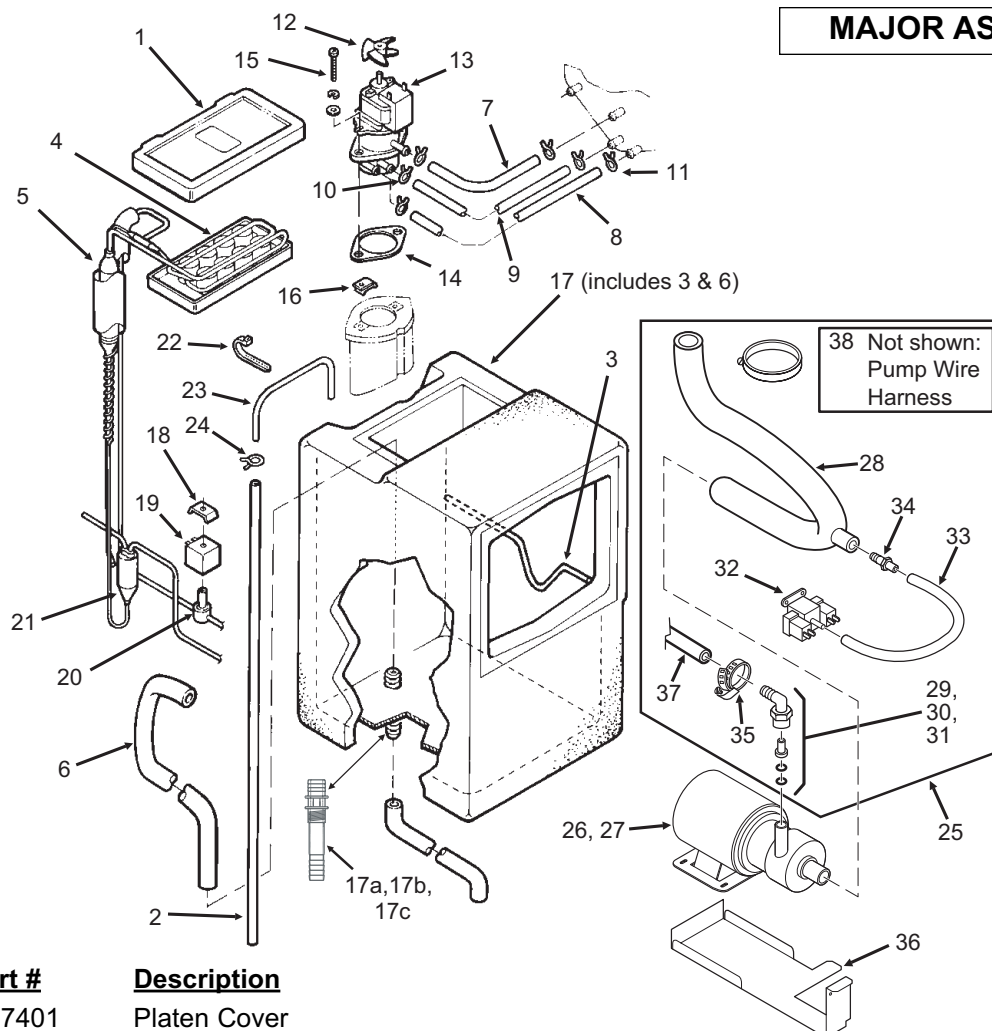
CABINET



Item #	Part #	Description
1	A28861023	Cabinet/Shell
2	02386701	Support, Hinge Mount
3	03381401	Screw, #8-32X3/8 Fill Hd (8)
4	13082801	Gasket, Decor Trim
5	13093501	Seal, Bin (EPS Sheet)
6	A37814001	Face Plate, Upper Cabinet
7	03381301	Screw, #10-24X5/8 Hd (4)
8	02385701	Trim Ring, Bin
9	13093601	Gasket, Door
10	A37886021	Door
11	02386601	Hinge, Top RH / Bottom LH
12	03381801	Screw, #10-24X1/2 (10)

Item #	Part #	Description
13	02385901	Cover, Upper Hinge/Door, RH
	02385902	Cover, Upper Hinge/Door, LH
14	A37854001	Bracket, Panel Mount Top
15	03163803	Screw, #8-32X3/8 (2)
16	A37822001	Bracket, Panel Mount
17	02386602	Hinge, Top LH / Bottom RH
18	A37855001	Bracket, Panel Mount Bottom
19	02385801	Knob, Bin Thermostat
20	A37819021	Control Panel Assy
21	03381701	Dual Lock Fastener (2)
22	03141807	Screw, #10-24X1/2 Flat Hd(4)
23	A37815001	Face Plate, Lower Cabinet
24	03381601	Screw, #8X1/2 Black (2)
25	02224302	Kickplate
26	03140407	Screw, #6 (3)
27	A37858001	Panel, Inner Control Access
28	03141908	Screw, A B Flat Hd (2)
	02270101	Spacer (1)
29	03140408	Screw, Thread Forming (9)
30	A29102001	Rear Panel
31	03143100	Screw, #10 (6)
32	03160801	Leveler Leg (4)
33	12163807	Power Cord
34	A26787001	Insulation (in bag)
35	08066401	Scoop
36	02398801	Filler, Kickplate

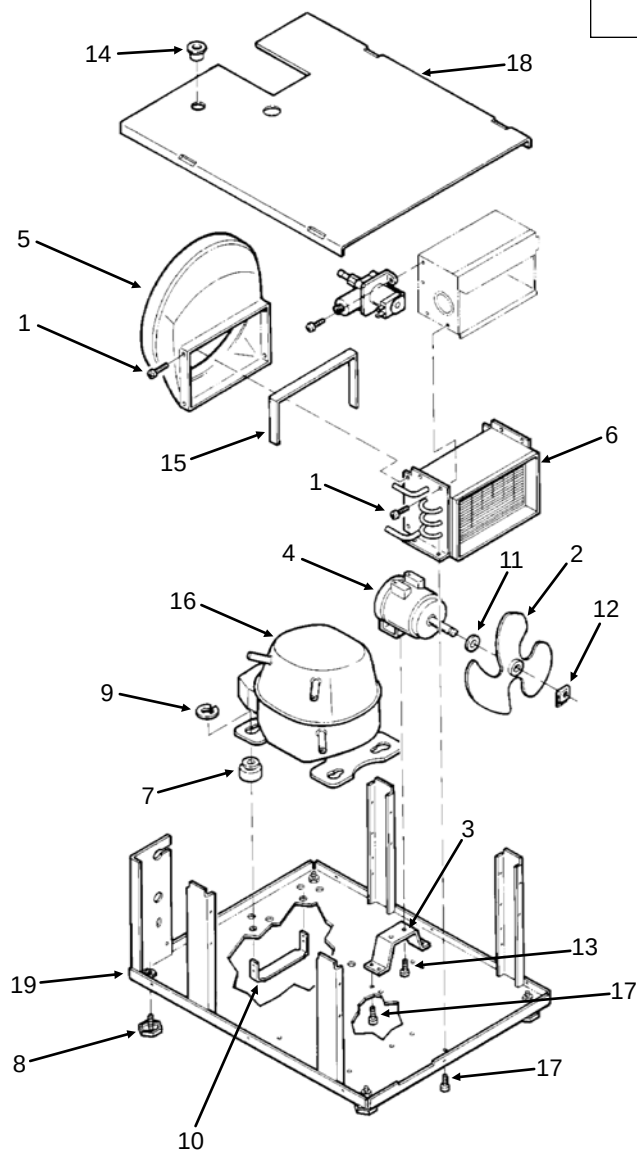
MAJOR ASSEMBLIES



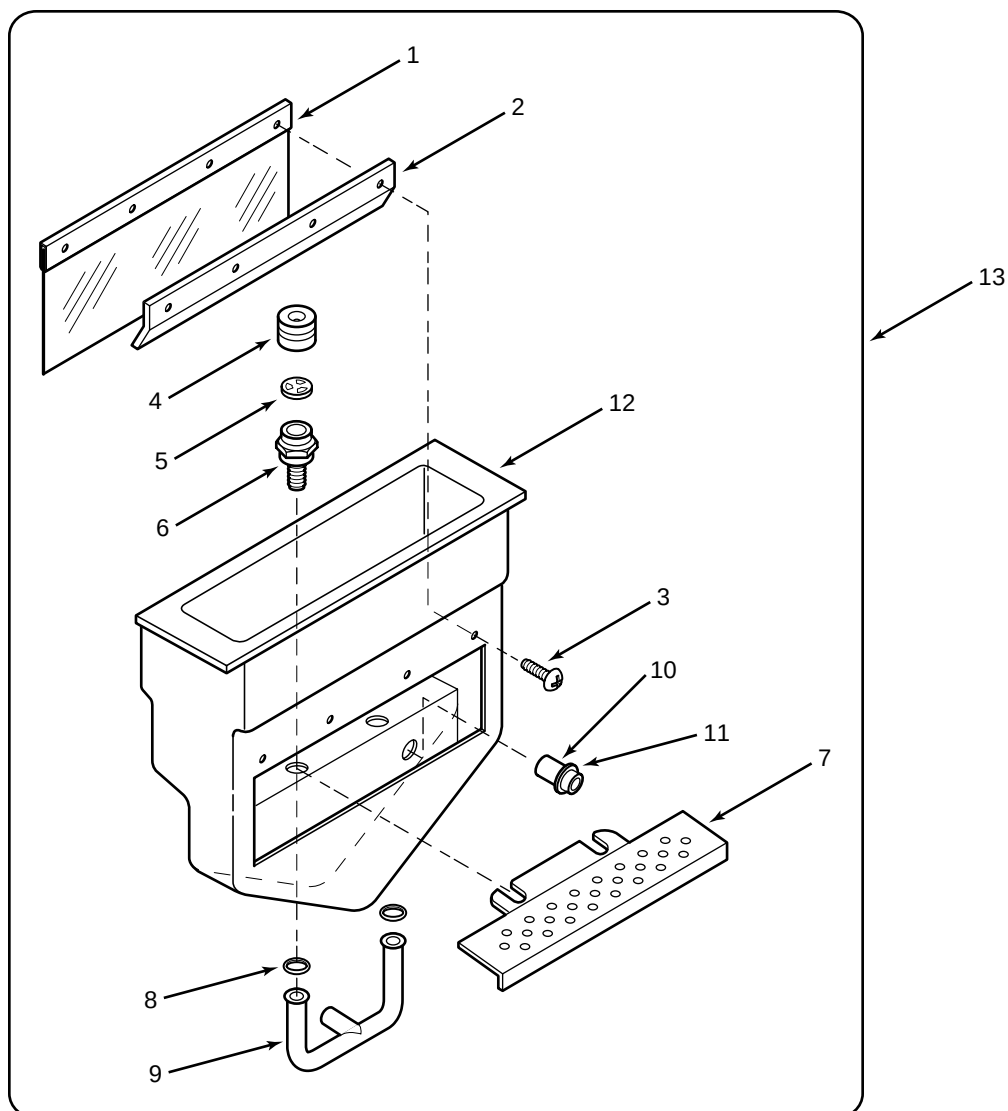
Item #	Part #	Description
1	02227401	Platen Cover
2	13067401	Tube (Requires 37")
3	A34816001	Bin Thermostat Bracket
4	02348920	Evaporator (Does NOT include accumulator & tubing)
5	A36699020	Evaporator Assy, Complete
6	13089901	Reservoir Drain hose
7	13067416	Tube, 5/8" (Requires 4-1/4")
8	13067415	Tube, 1/2" (Requires 3-1/2")
9	13067415	Tube 1/2" (Requires 3-5/8")
10	02177502	Clamp (2)
11	02053401	Clamp (4)
12	02171900	Fan Blade
13	A30625001	Spray Pump
14	13068700	Gasket
15	03140414	Screw (2)
16	03142204	Speed Nut (2)
17	A36930020	Bin Assembly
17a	02332301	Drain fitting (foamed in bin)
17b	13061713	O-Ring
17c	03139405	Pal nut
18	12256903	Clip, Hot Gas Valve
19	12256902	Coil, Hot Gas Valve
20	12256901	Hot Gas Valve Body
21	02349001	Drier

Item #	Part #	Description
22	A27028001	Tube Holder
23	A27027001	Copper Inlet
24	02172701	Clamp
25	A36892020	Drain Pump Kit, Complete (To convert gravity drain model to drain pump model.)
26	12250321	Drain Pump Only
Drain Pump Kit Service Parts		
27	02353201	Impeller & housing kit
28	02336901	Inlet hose
29	02352201	Elbow
30	02337401	Check Valve
31	13061708	O-Ring
32	11050401	Pressure Switch
33	05059101	Hose, Pressure Sense
34	02340601	Barb Connector
35	02281411	Clamp, Plastic Hose
36	A36746001	Bracket, Pump
37	A37334001	Discharge hose
38	12258001	Wire Harness, Pump

CONDENSING UNIT

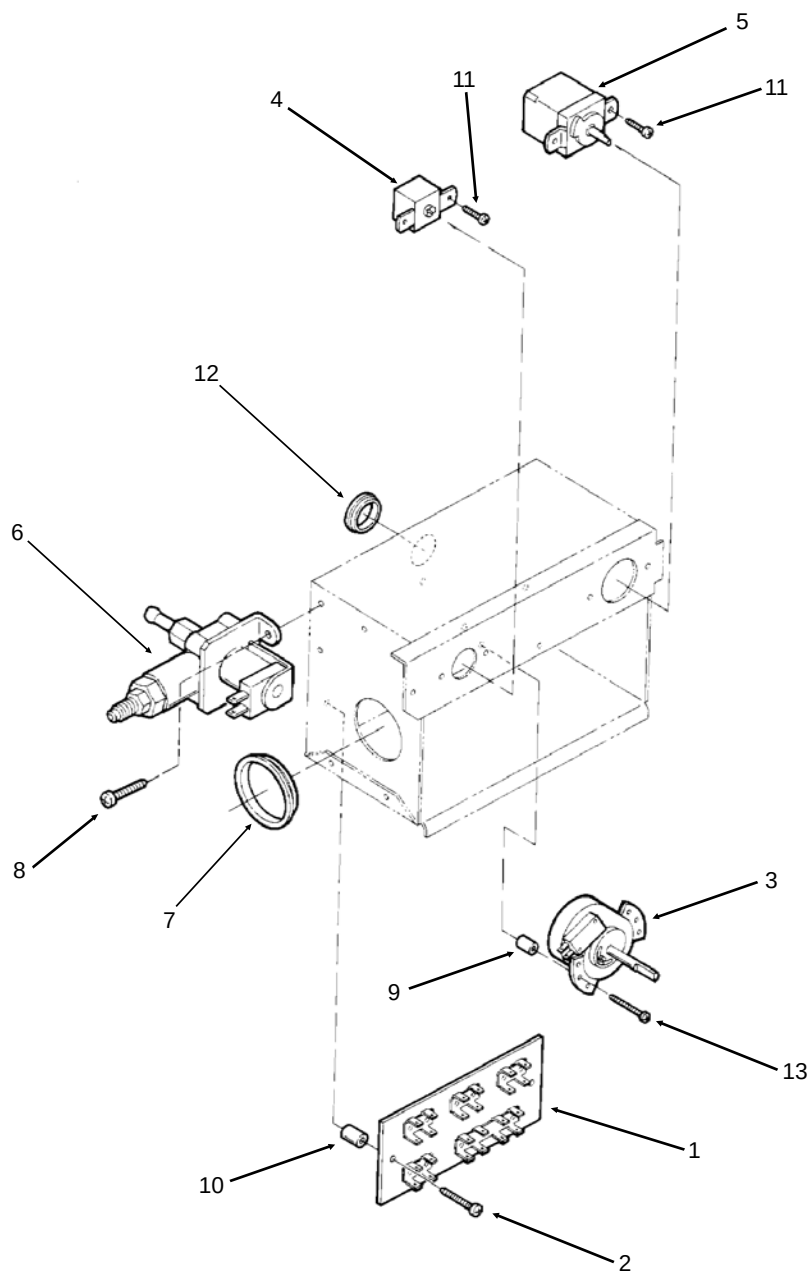


<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Item #</u>	<u>Part #</u>	<u>Description</u>
1	03140408	Screw (4)	11	18875210	Spacer
2	18371001	Fan Blade	12	18875211	Nut
3	A28798001	Fan Motor Bracket	13	18875212	Screw
4	12239601	Fan Motor	14	12121310	Bushing
5	02287101	Fan Shroud	15	13060900	Gasket (Req. 14-1/2")
6	18372901	Condenser	16	18877621	Compressor, Complete
7	18470028	Grommet	17	03153101	Screw (4)
8	03160801	Leg Leveler	18	A37732001	Top Base Plate
9	02249701	Clip	19	A28921001	Bottom Base Plate
10	A29015001	Bracket			

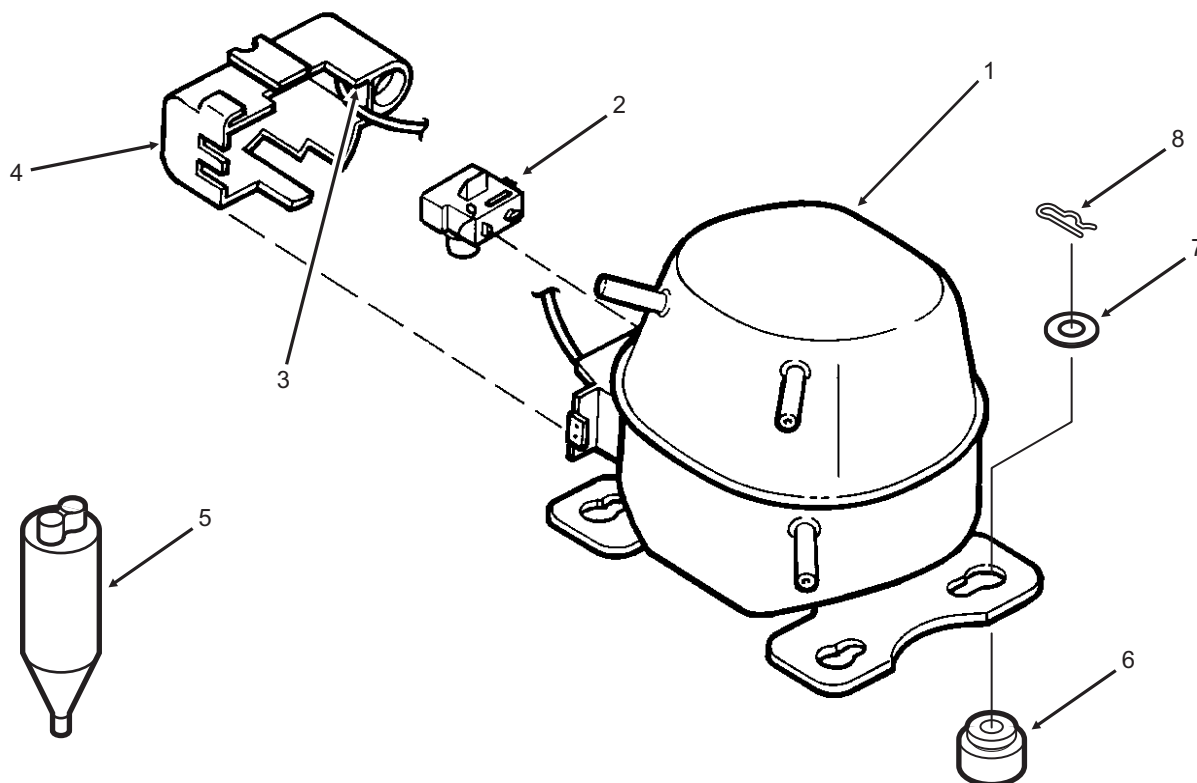
RESERVOIR


<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Item #</u>	<u>Part #</u>	<u>Description</u>
1	02247921	Curtain	8	13061708	O-Ring
2	A24155001	Curtain Stiffener	9	02270401	Spray Bar Assy
3	03140416	Screw	10	05059301	SS Nipple
4	02184100	Nozzle	11	13061701	O-Ring
5	A09543000	Spinner	12	02192301	Bin Insert
6	02184000	Jet Base	13	A22532000	Bin Insert Assy
7	A22518000	Cube Chute			

CONTROL BOX



Item #	Part #	Description	Item #	Part #	Description
1	A25981001	Terminal board	7	12121312	Bushing
2	03140307	Screw	8	03140317	Screw
3	12198021	Timer and Switch	9	02224206	Spacer
4	11050321	Cube Size Control	10	02224205	Spacer
5	11040721	Bin Level Control	11	03140317	Screw
6	12290721	Water Valve (includes fittings)	12	12121304	Bushing
	12241031	Coil only for above valve	13	03163802	Screw

COMPRESSOR


<u>Item #</u>	<u>Part #</u>	<u>Description</u>
1	18877621	Compressor, Complete (Includes all parts listed below)
2	18877651	Relay
3	18877652	Overload
4	18877654	Cover
5	02349001	High-Side Filter-Drier
6	18470028	Grommet
7	03140708	Washer, 3/8"
8	03160000	Clip